

Work Order ID 79560 -1

January-27-12 12:52:30 PM

79560

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Item ID: D3873-I

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 27/01/2012 Start Qty: 400.00

400 60
400

Cust Item ID:

Required Date: 10/02/2012 Req'd Qty: 400.00

Customer:

Reference:

Approvals: Process Plan: M.C.J

Date: 12/01/27 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3873	C
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100

0.00

100

Hardinge

Hardinge CNC Lathe Small

Memo

0.00

1-TURN AS PER FOLIO FA806 & DWG D3873,
FOLIO REV: 4A
DWG REV: 2

2-DEBURR AS REQUIRED

ark 12/02/16

60

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

ark 12/02/16

60

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Item ID: D3873-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Bushing

Stop *NS2*

Start Date: 27/01/2012 Start Qty: 400.00

400

Cust Item ID:

Required Date: 10/02/2012 Req'd Qty: 400.00

400

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

BA 12/02/16

60

0

130

Identify as per dwg & Stock Location: FP-A

0.00

130

Packaging

Memo

0.00

Packaging

x60

0

12/02/16

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MS 12/02/17

12/02/16

Picklist Print

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Work Order ID: 79560

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Parent Item: D3873-1

D3873-1

Parent Item Name: Bushing

Start Date: 27/01/2012

Required Date: 10/02/2012

Start Qty: 400.00

Required Qty: 400.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.625		Purchased	No			100	f	429.6920	0.06	25.26316			
**													

M303R0 625

303 Round Bar 0.625"

Location

MAT028

118400

→ 119009

119766

Loc Qty

429.692

2

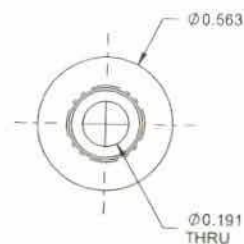
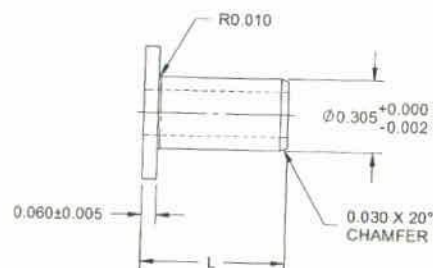
271.692

156

Loc Code

3.78

sub 12/02/16



D3873-X BUSHING



DART P/N	L	WEIGHT (lbs)
D3873-1	0.600	0.110
D3873-3	0.120	0.005
D3873-5	0.270	0.007

NOTES:

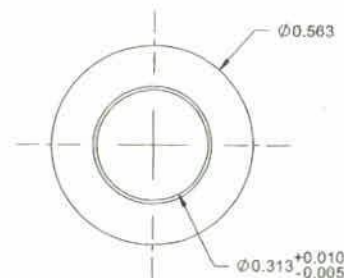
- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR PER ASTM A582
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: PER TABLE

79560 M.L.J
12/01/27

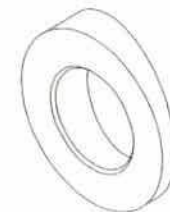
RELEASED
2011-09-12

C	ADD D3873-3/-5/-7 (ZN B6-1 & B5-2)	RF	11.06.14
B	Ø0.563 WAS Ø0.63 (C3-1, TO FIT TRIBAG GIRT)	CP	10.07.22
A	NEW ISSUE	MB	09.01.07
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	SC		
CHECKED	GP	DRAWING NO.	REV. C
MFG. APPR.	B	D3873	SHEET 1 OF 2
APPROVED	MB	TITLE	SCALE
DE APPR.	MB	BUSHING	NTS
DATE	11.06.14	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

79500



C D3873-7 SPACER



NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR PER ASTM A582
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.005 lbs
- 8) IT IS ACCEPTABLE TO BE DEBURR

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO. D3873	REV. C
MFG. APPR.	RF	SHEET 2 OF 2	
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	BUSHING	NTS
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